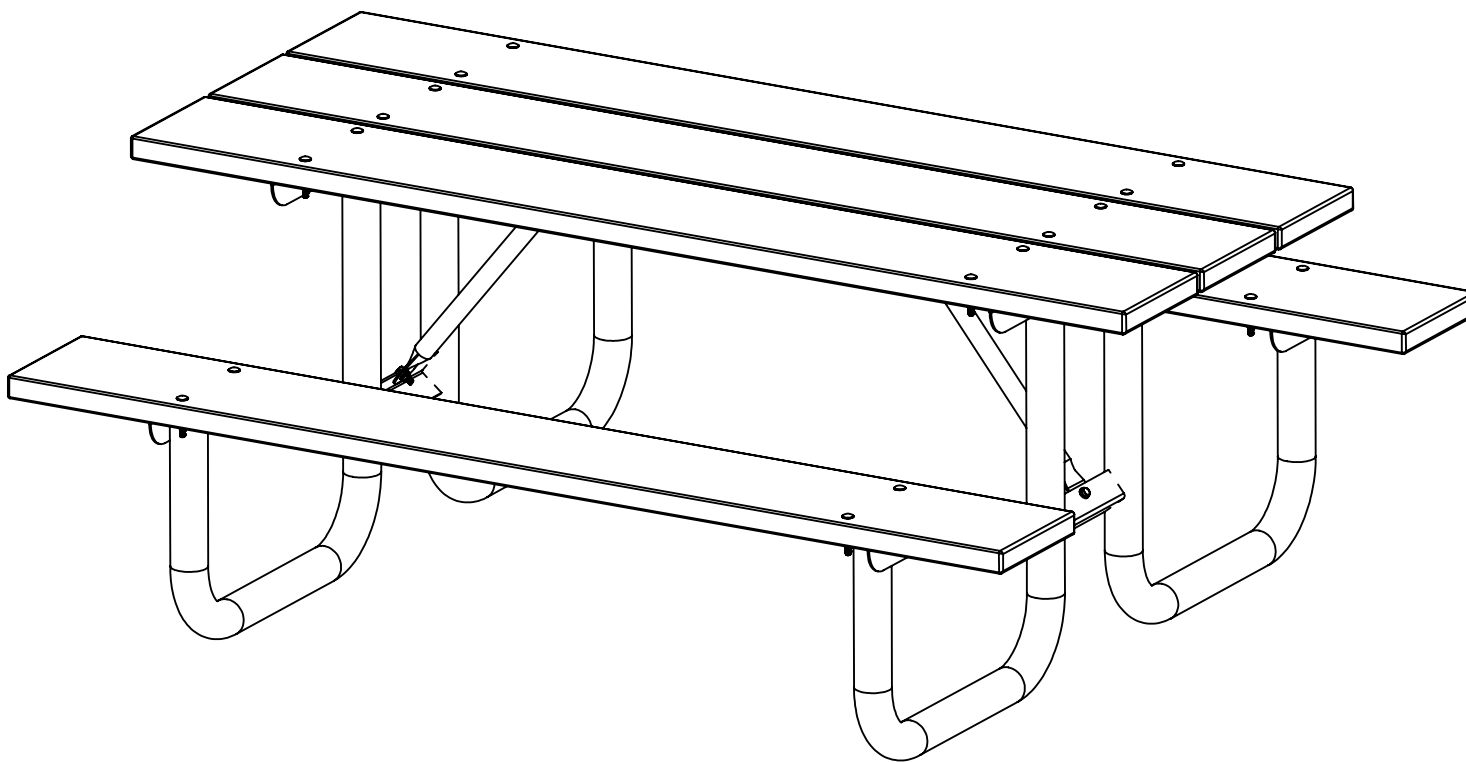


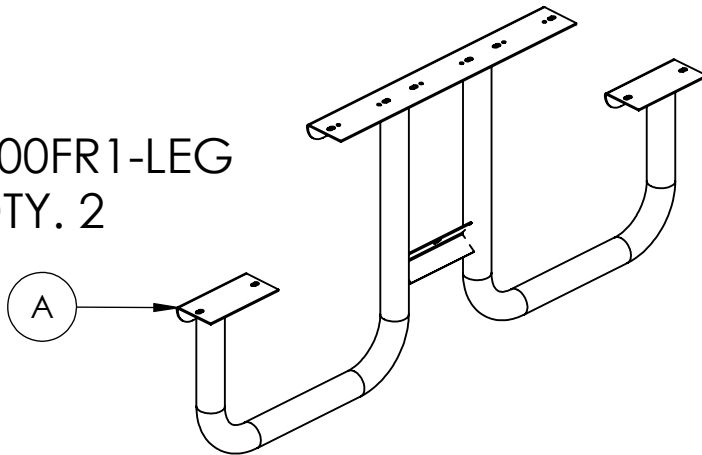
# 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

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REV. 1  
11/04/24

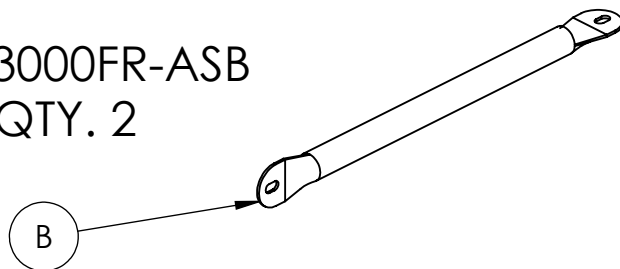


## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

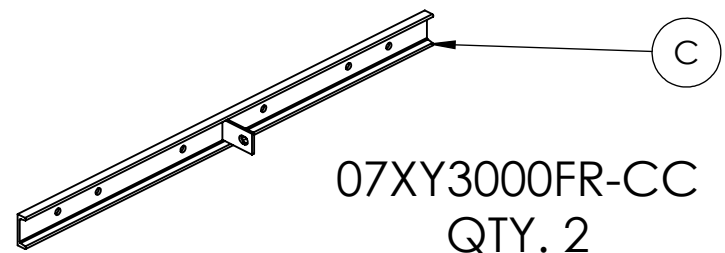
07XY3000FR1-LEG  
QTY. 2



07XY3000FR-ASB  
QTY. 2



**CUSTOMER SUPPLIED**  
2X10 WOODEN SLATS  
QTY. 5  
(SEE NEXT PAGE FOR  
DRILLING INSTRUCTIONS)

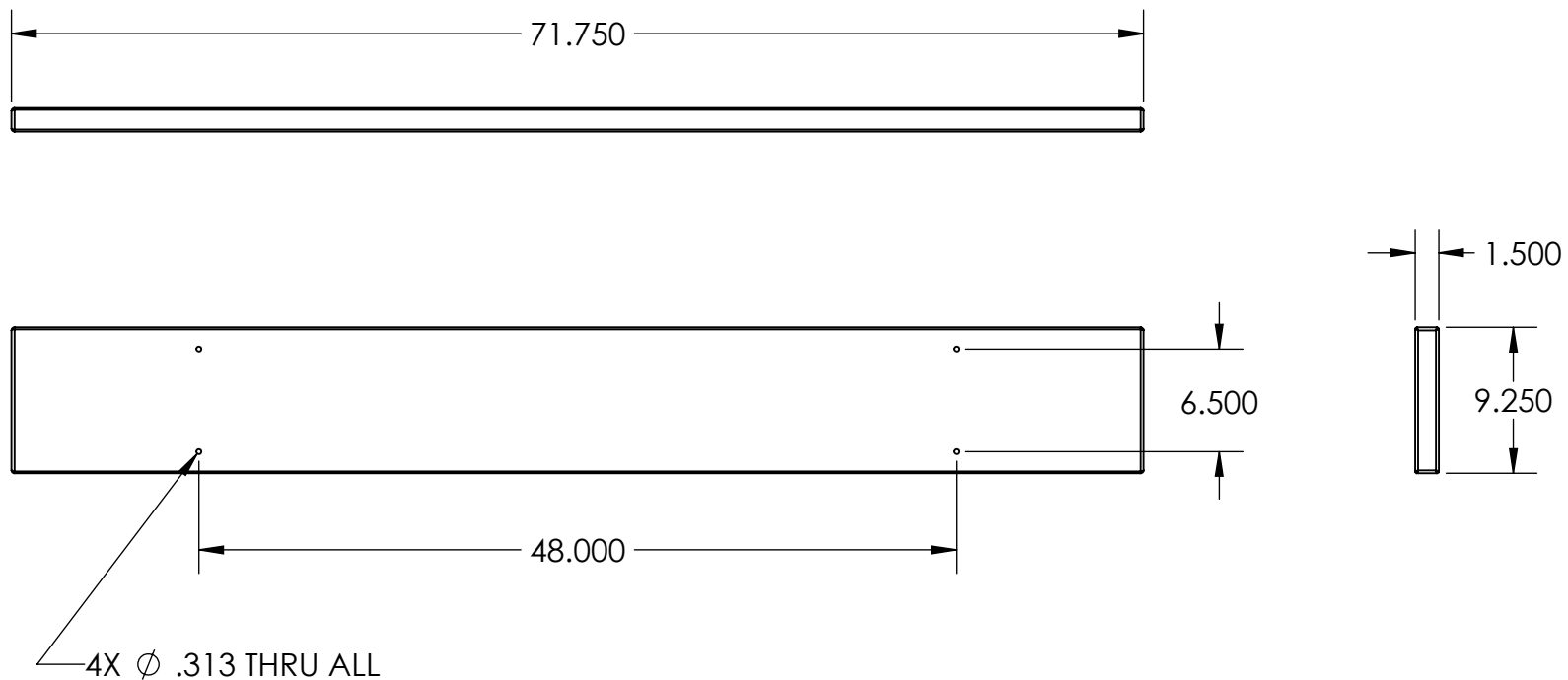


07XY3000FR-CC  
QTY. 2

## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

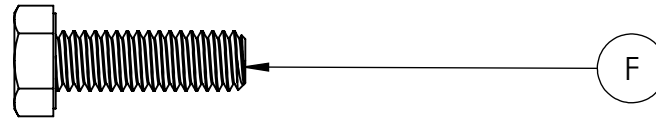
WHEN SUPPLYING YOUR OWN WOODEN SLATS, KEEP IN MIND:

- YOU SHOULD NOT ASSUME THAT ENDS CUTS ARE SQUARE. TRIMMING MAY BE NECESSARY.
- SOME 2X10's ARE SLIGHTLY LESS THAN 9.250" WIDE. HOLD THE 6.50" AND 48.00" DIMENSIONS.
- DRILL THE 5/16" (0.313") HOLES AS PERPENDICULAR TO THE SURFACE AS POSSIBLE.
- THE CARRIAGE BOLT MUST FIT TIGHTLY IN THE 5/16" (0.313") HOLE. DON'T MAKE HOLES ANY BIGGER.
- SMOOTHING OVER THE END CUTS WITH A HAND ROUTER IS SUGGESTED.

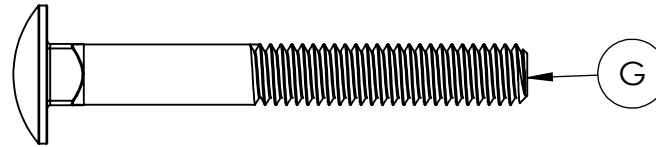


## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

5/16" X 1" HEX HEAD  
QTY. 4



5/16" X 2-1/2"  
CARRIAGE BOLT  
QTY. 20



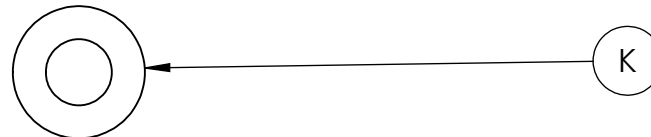
5/16" FLANGE NUT  
QTY. 24



M5\*25 LAG SCREW  
QTY. 12



5/16" FLAT WASHER  
QTY. 4



### REQUIRED TOOLS (NOT INCLUDED)

POWER DRILL

#2 PHILLIPS BIT OR 3mm SOCKET

1 - 1/2" WRENCH

1 - 1/2" DEEP SOCKET

1 - 1/8" DRILL BIT (OPTIONAL)

1 - RUBBER Mallet

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT  
DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

**3/8**

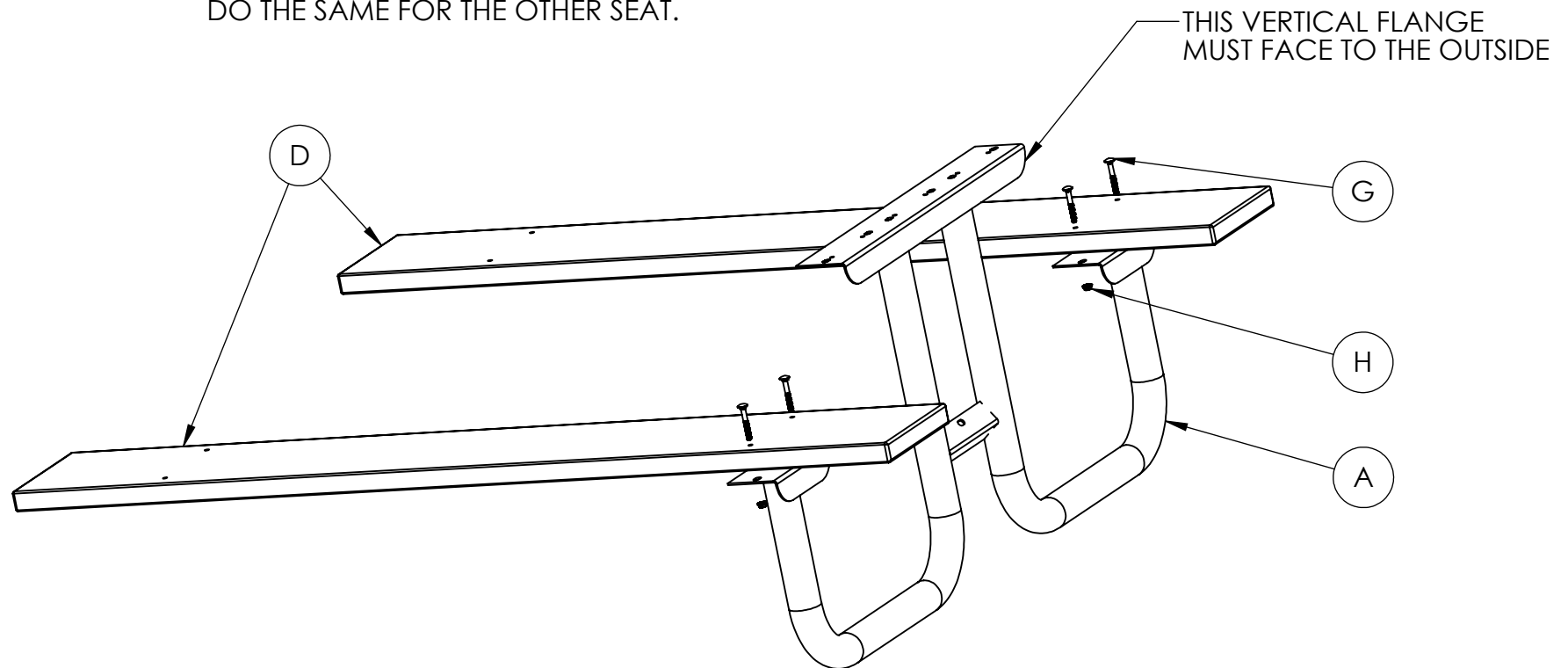
## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

STEP 1: BEGIN BY LIFTING ONE END OF A SEAT SLAT AND PLACING IT ON THE LEG WELDMENT AS SHOWN. BE SURE TO ORIENT THE LEG SO THE VERTICAL SECTION OF THE FLANGES ARE FACING TO THE OUTSIDE, AS-SHOWN.

THE OTHER END OF THE SEAT REMAINS ON THE GROUND.

HOLDING THE LEG UPRIGHT BUT AT A SLIGHT ANGLE TO MATCH THE SEAT, INSERT (2) CARRIAGE BOLTS (G) THROUGH THE HOLES IN THE WOODEN SLAT AND INTO THE SLOTS IN THE METAL LEG. TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE WOOD. THREAD ON A FLANGE NUT (H) ONTO EACH CARRIAGE BOLT, FINGER TIGHT.

DO THE SAME FOR THE OTHER SEAT.

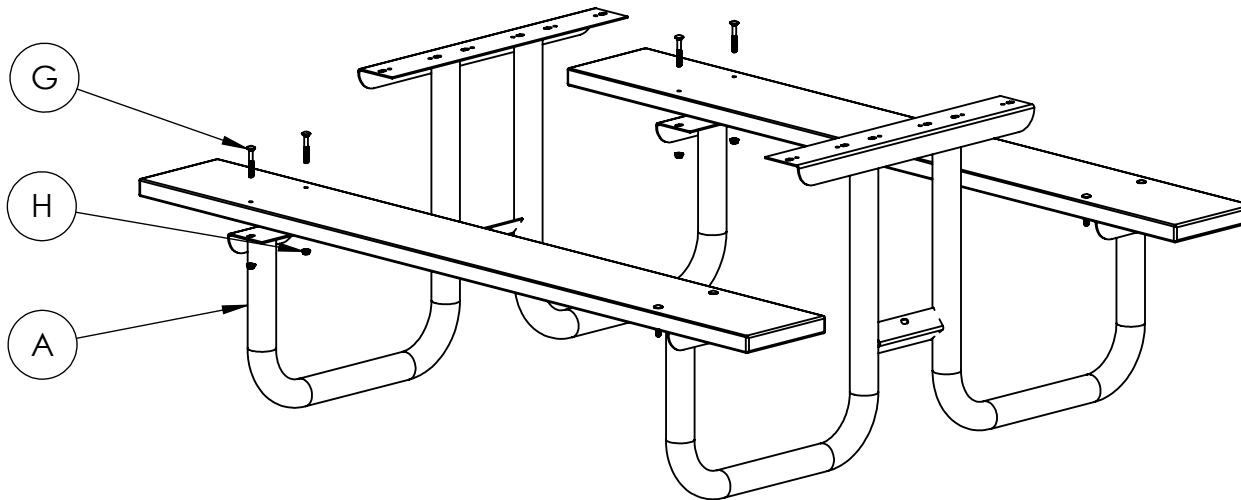


## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

STEP 2: SLIDE THE OTHER LEG (A) UNDER THE SEATS, WHICH ARE SITTING AT AN ANGLE TO THE GROUND AT THIS POINT. IT IS EASIEST TO THEN STAND THE LEG UPRIGHT. AS IT MOVES INTO AN UPRIGHT POSITION, IT WILL LIFT BOTH SEATS WITH IT. AGAIN, MAKE SURE THE LEG IS ORIENTED CORRECTLY.

INSERT (4) CARRIAGE BOLTS (G), THROUGH THE WOODEN SLATS AND INTO THE SLOTS IN THE METAL LEG (A). TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE WOOD.

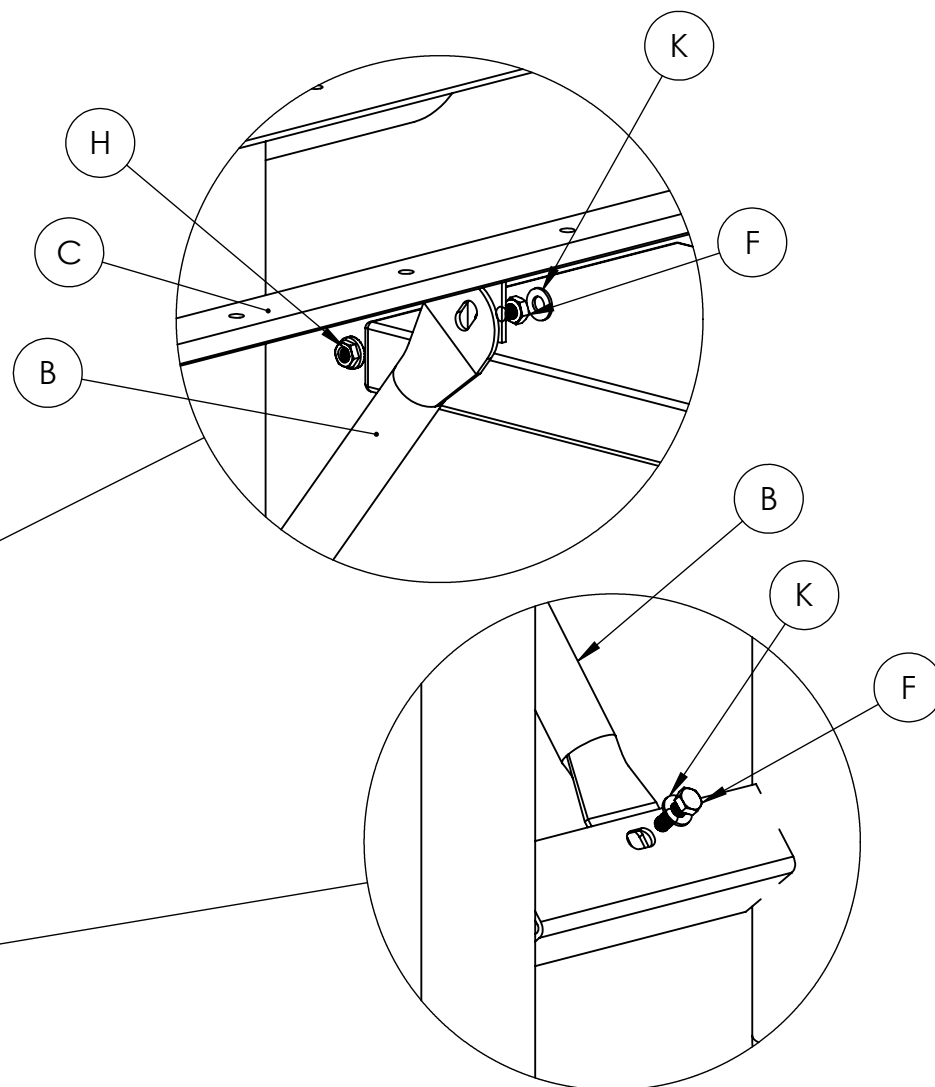
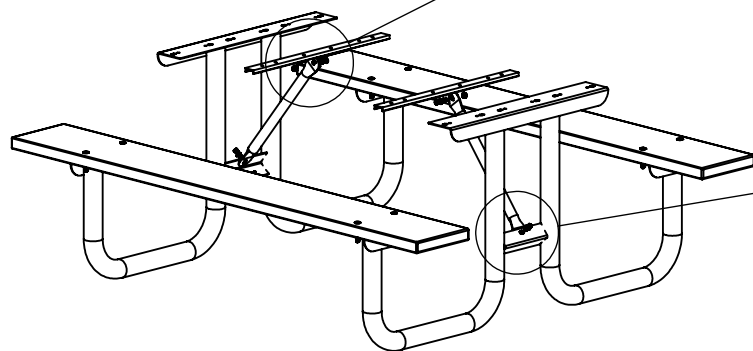
INSTALL (4) FLANGE NUTS (H), ONTO THE (4) CARRIAGE BOLTS AND TIGHTEN FINGER TIGHT.



## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

STEP 3: INSTALL THE ANGLE SUPPORT BRACE (B) TO THE SHORT PIECE OF METAL BETWEEN THE LEG TUBES. THE ANGLE SUPPORT BRACE IS THE SAME ON BOTH ENDS. AT THE BOTTOM OF THE ANGLE SUPPORT BRACE, SECURE IT USING A 5/16" X 1" HEX BOLT (F), A 5/16" FLAT WASHER (K), AND A FLANGE NUT (H). THE FLAT WASHER IS FOR UNDER THE HEAD OF THE MACHINE SCREW, AS SHOWN. TIGHTEN THEM FINGER TIGHT.

AT THE TOP END OF THE ANGLE SUPPORT BRACE (B), ATTACH THE C-CHANNEL (C). THE TAB ON THE C-CHANNEL CAN GO ON EITHER SIDE OF THE ANGLE SUPPORT BRACE. USE A 5/16" X 1" HEX BOLT (F), A 5/16" FLAT WASHER (K), AND A FLANGE NUT (H) TO ATTACH IT. AGAIN, THE WASHER GOES UNDER THE HEAD OF THE SCREW AS SHOWN. TIGHTEN FINGER TIGHT AND INSTALL THE OTHER ANGLE SUPPORT AND C-CHANNEL ON THE OTHER LEG.

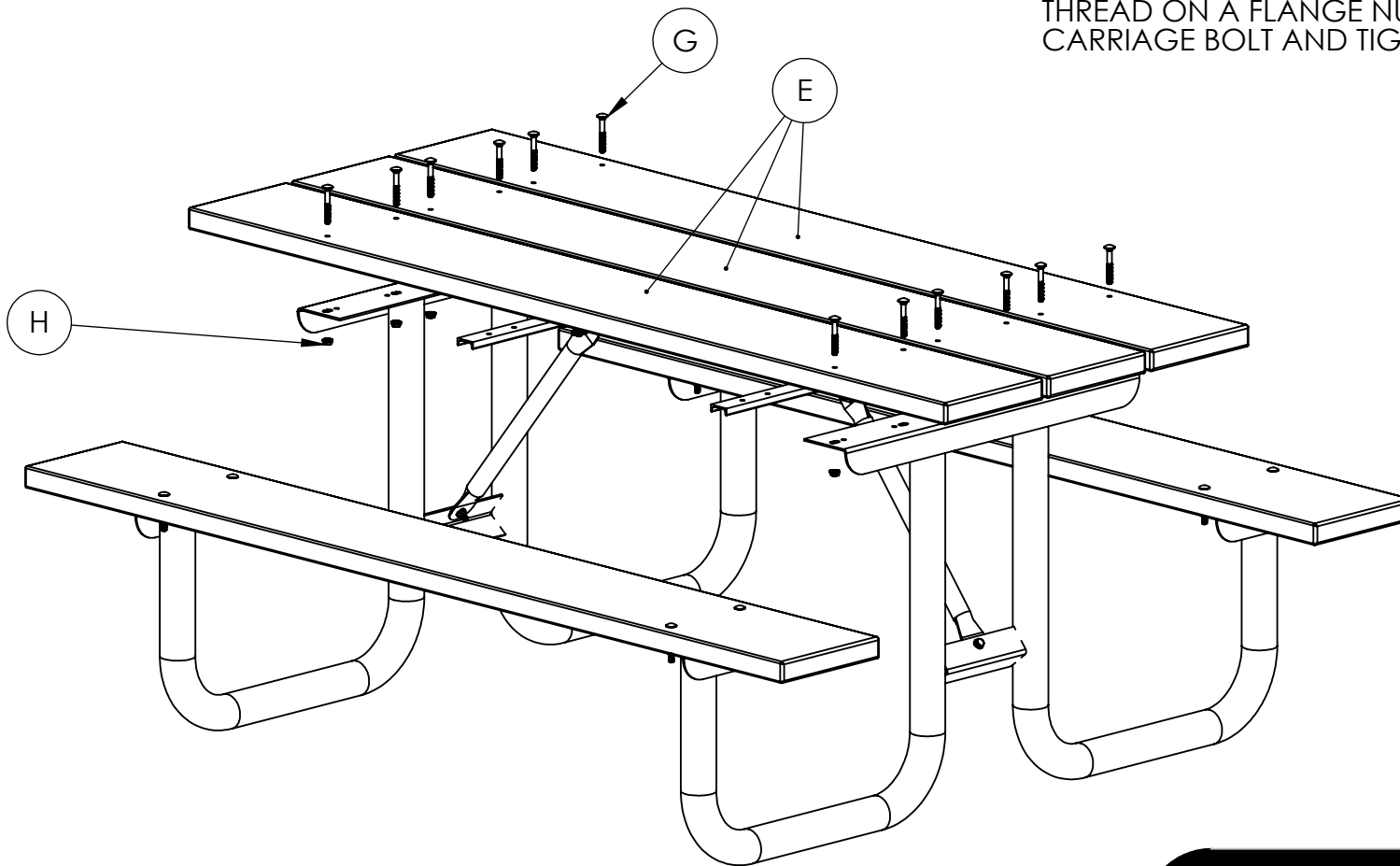


## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

STEP 4: PLACE THE TOP SLATS (E) ON THE TABLE AS-SHOWN.

INSTALL (12) CARRIAGE BOLTS (G) THROUGH THE HOLES AND INTO THE SLOTS IN THE METAL LEGS. TAP WITH A RUBBER Mallet TO SEAT THE SQUARE SHOULDER INTO THE WOOD.

THREAD ON A FLANGE NUT (H) ONTO EACH CARRIAGE BOLT AND TIGHTEN FINGER TIGHT.



**ATTACH TOP  
SLATS**

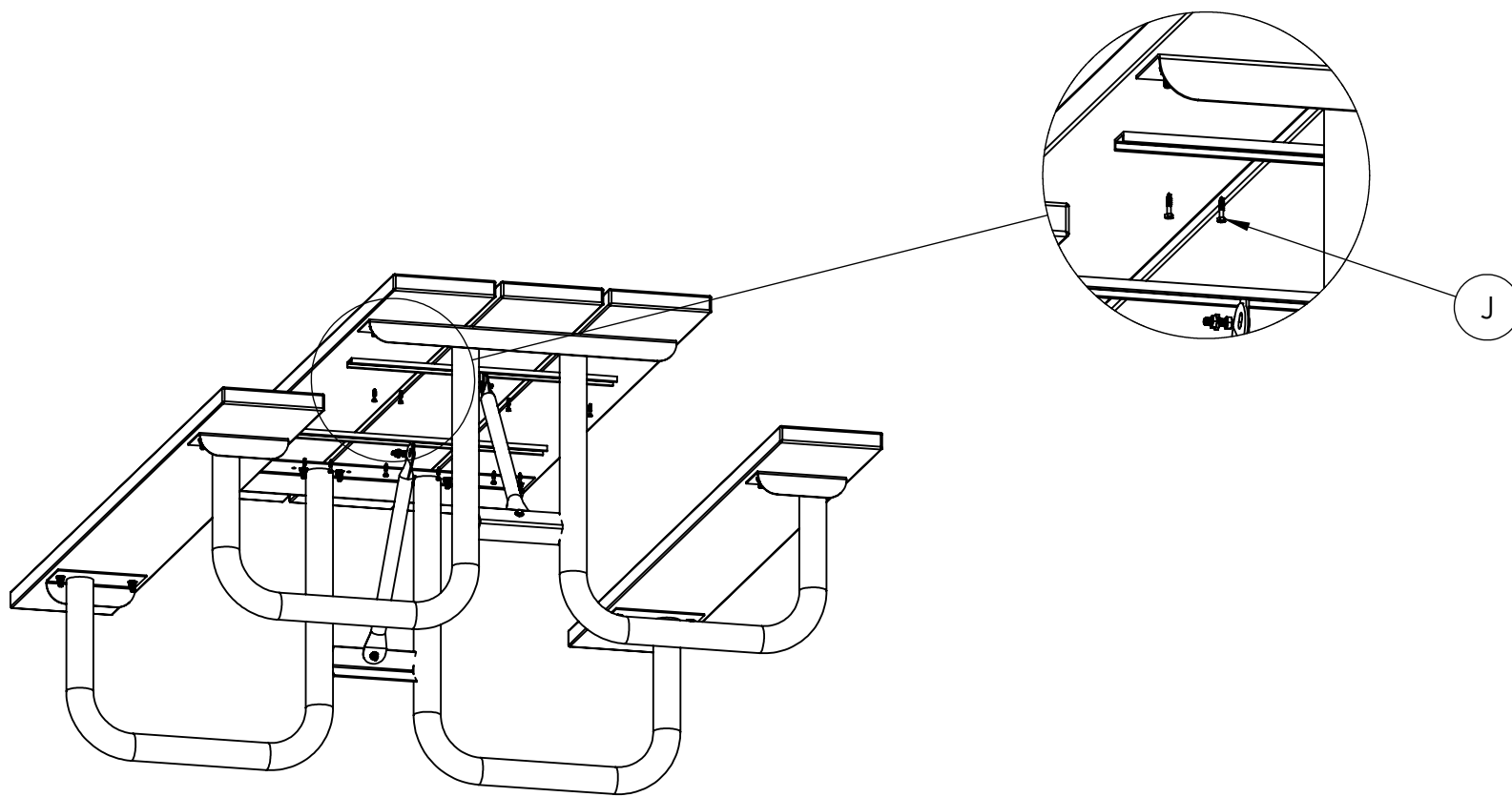
**7/8**



## 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

STEP 5: FROM UNDERNEATH THE TABLE, INSTALL (12) M5\*25 LAG SCREWS (J) THROUGH THE C-CHANNELS (C) AND INTO THE WOOD SLATS. PREDRILLING AN 1/8" HOLE ABOUT 1/2" DEEP WILL MAKE THIS STEP EASIER BUT IS NOT NECESSARY.

GO BACK AND FULLY TIGHTEN ALL HARDWARE BEFORE USING YOUR PICNIC TABLE.

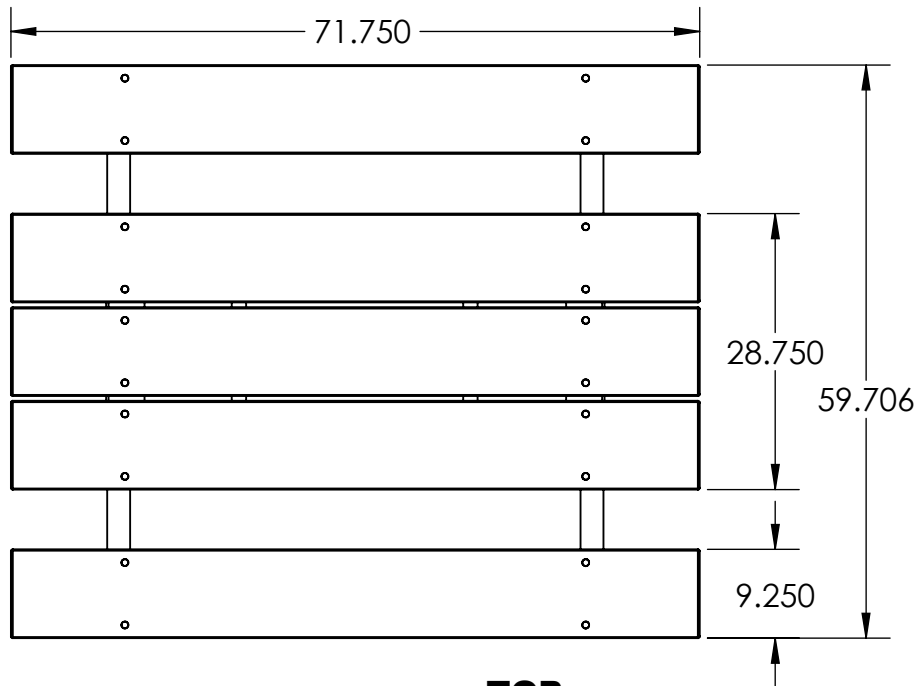


# 6 FOOT WOOD PICNIC TABLE (FRAME ONLY)

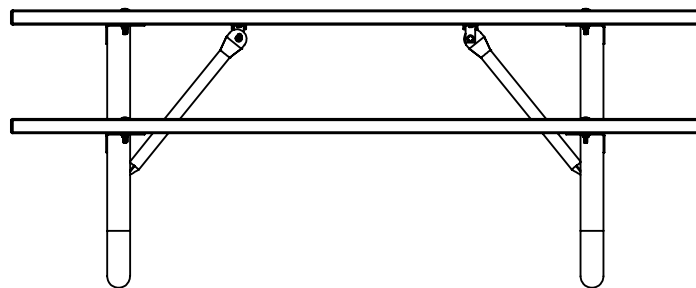
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ALL DIMENSIONS ARE SHOWN IN INCHES

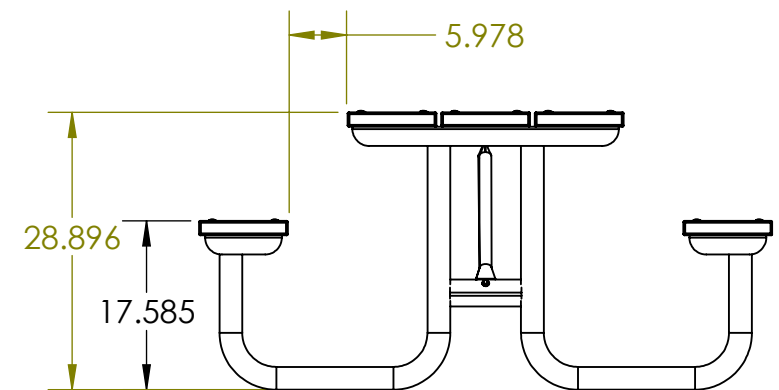
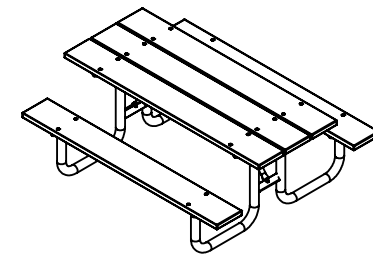
**DIMENSIONS SHOWN ARE  
CLOSE APPROXIMATIONS  
BECAUSE CUSTOMER IS  
ADDING THEIR OWN  
WOODEN SLATS.**



**TOP**



**SIDE**



**END**