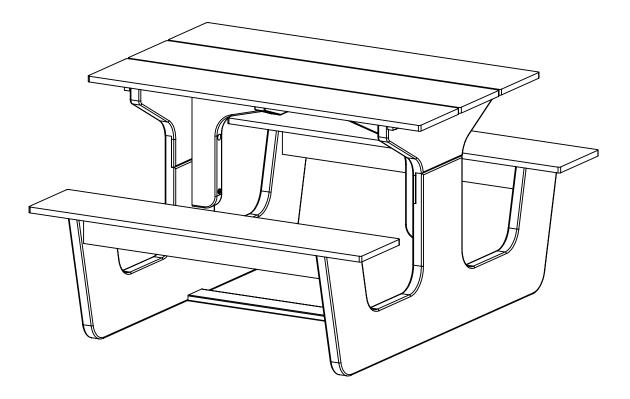
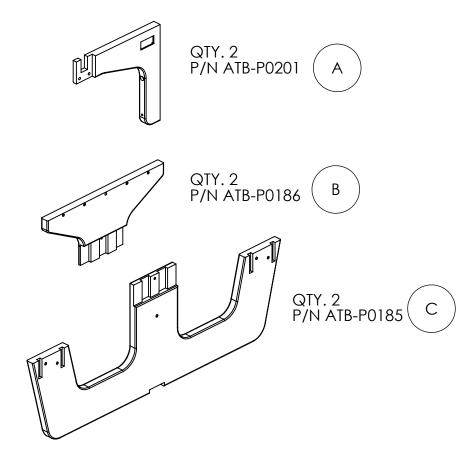
REV. #1 12/6/22

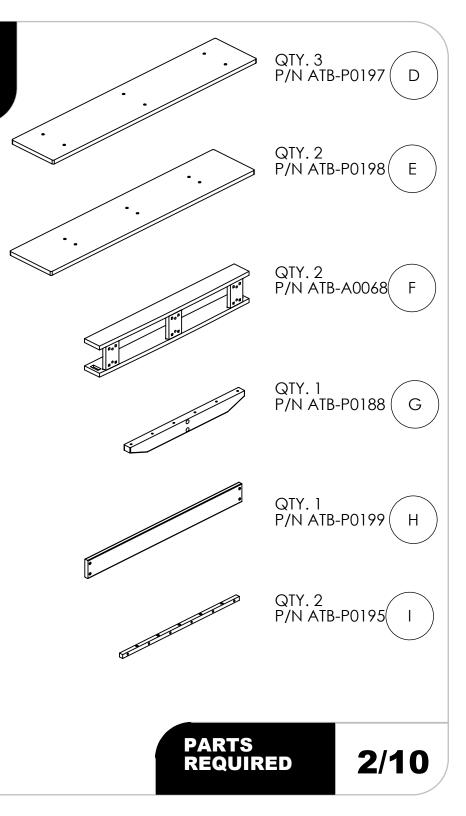


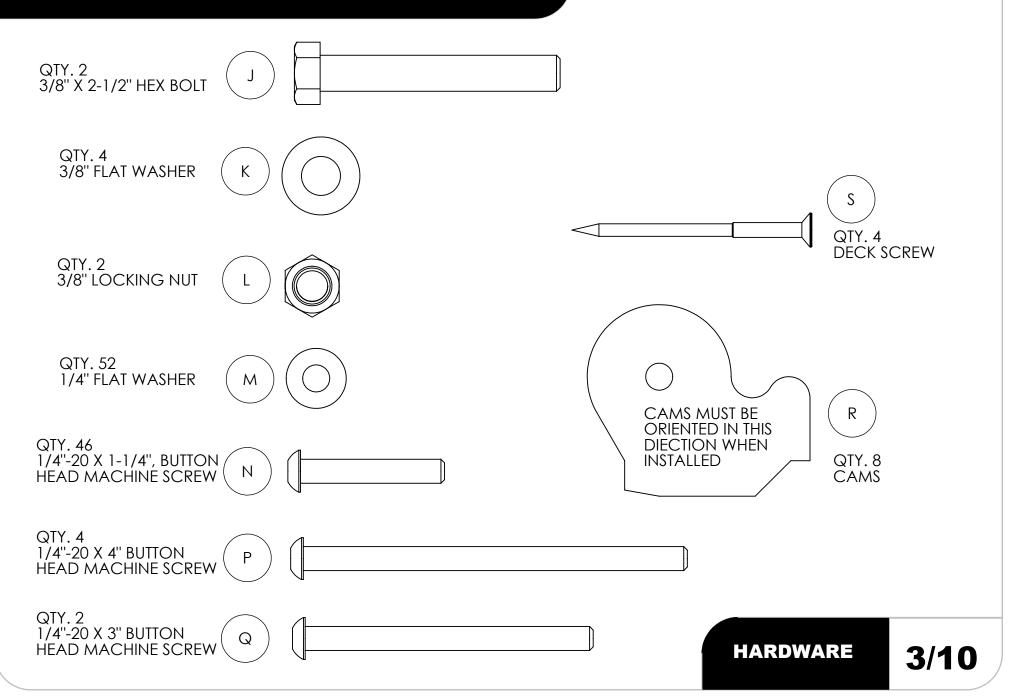


#### REQUIRED TOOLS (NOT INCLUDED)

# 1 - 9/16" WRENCH

- 1 9/16" SOCKET
- 1 RUBBER MALLET
- 1 #2 SQUARE DRIVE BIT
- 1 6mm ALLEN WRENCH





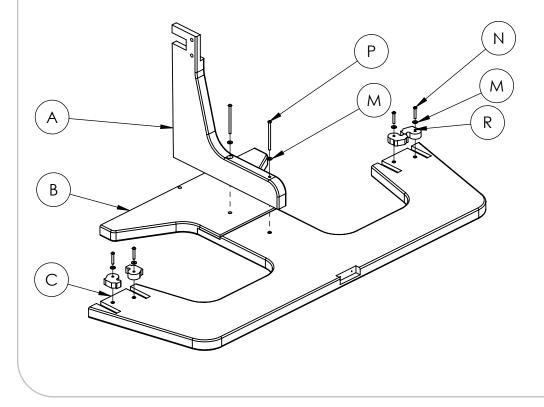
**STEP ONE:** ON A CLEAN AND LEVEL SURFACE LAY LOWER PORTION OF END FRAME (C) FLAT. INSERT UPPER PORTION OF END FRAME (B) INTO LOWER PORTION. GENTLY TAP WITH RUBBER MALLET IF NECESSARY TO FULLY ENGAGE.

PLACE GUSSET (A) ONTO END FRAME PARTS AS SHOWN. THREAD IN (2) 4" MACHINE SCREWS (P) OVER WASHERS (M). FULLY TIGHTEN (P).

NEXT, ATTACH (4) CAMS TO THE LOWER LEG SECTION USING 1-1/4" MACHINE SCREW (N) AND FLAT WASHER (M) AS SHOWN. BE SURE TO ATTACH THEM IN THE CORRECT ORIENTATION. HAND TIGHTEN USING ALLEN WRENCH. **DO NOT USE POWER TOOLS!** DO THE SAME FOR THE OTHER END FRAME.

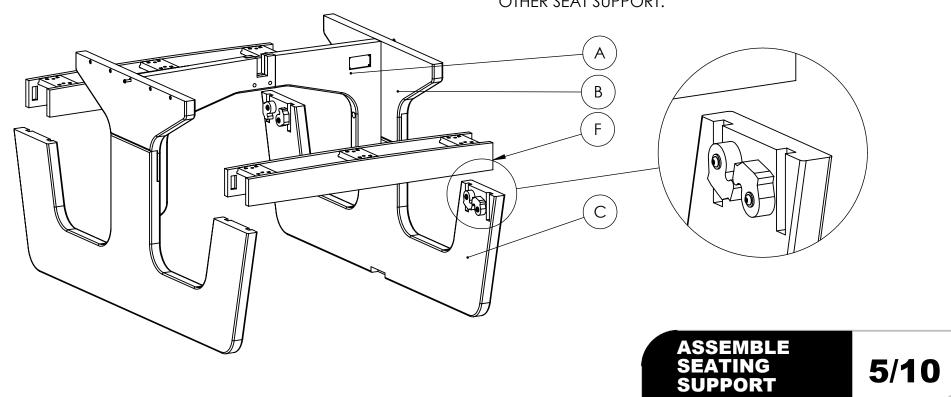
ASSEMBLE

**END FRAMES** 



**STEP TWO:** WITH THE HELP OF A SECOND PERSON, HOLD BOTH END FRAMES IN THE UPRIGHT POSITION ABOUT 36" APART. LOWER SEAT SUPPORT (F) DOWN INTO SLOTS IN THE END FRAMES. CAMS MAY NEED TO BE ROTATED IN THE POSITION PICTURED BELOW TO SLIDE THE SUPPORTS INTO PLACE. LOOSEN CAM SCREW SLIGHTLY IF THEY DO NOT ROTATE FREELY. GENTLY TAP THE SUPPORTS IN PLACE WITH A RUBBER MALLET IF NECESSARY.

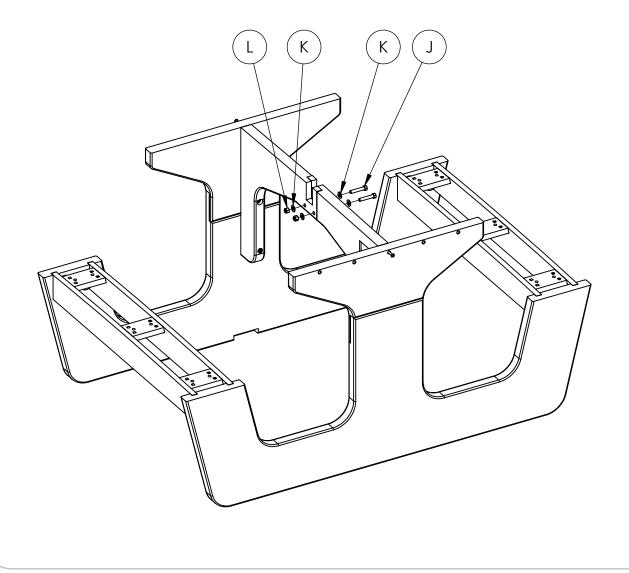
WHEN SUPPORT IS IN PLACE, ROTATE THE CAMS CLOCKWISE TO LOCK SUPPORTS IN PLACE. TIGHTEN CAM SCREWS USING AN ALLEN WRENCH. HAND TIGHTEN ONLY. **DO NOT USE POWER TOOLS.** REPEAT FOR THE OTHER SEAT SUPPORT.



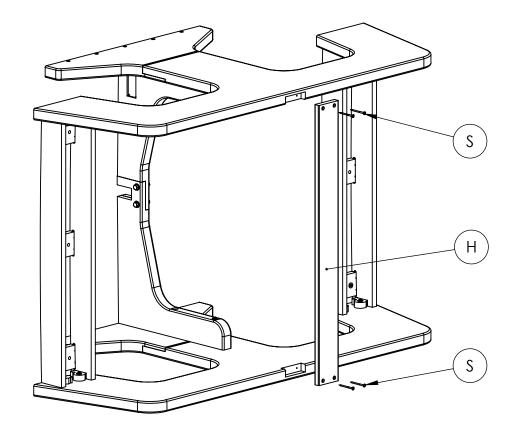
**STEP THREE:** ATTACH THE ENDS OF THE TWO GUSSETS (A) TO EACH OTHER USING 3/8" BOLTS (J), FLAT WASHERS (K), AND LOCKING NUTS (L). RUN NUT ONTO BOLT BUT DO NOT TIGHTEN FULLY YET.

ATTACHING

GUSSETS TO EACH OTHER



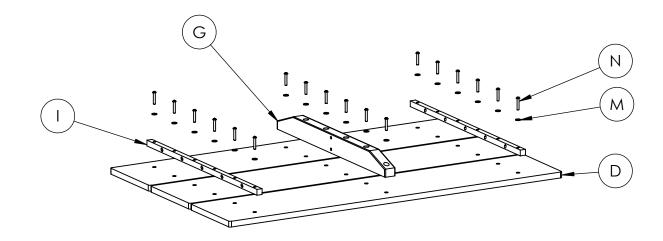
**STEP FOUR:** WITH HELP FROM ANOTHER PERSON, ROLL THE TABLE UP ONTO ONE OF IT'S ENDS. WITH ONE PERSON HOLDING THE TABLE STEADY, ATTACH THE LOWER LEG BRACE INTO THE NOTCHES AT THE LOWER EDGE OF THE END FRAMES. MAKE SURE THE COUNTERSUNK HOLES FACE OUT. ATTACH USING (4) #10 X 2-1/2" FLATHEAD SCREWS (S). HAND TIGHTEN. **DO NOT USE POWER TOOLS.** 



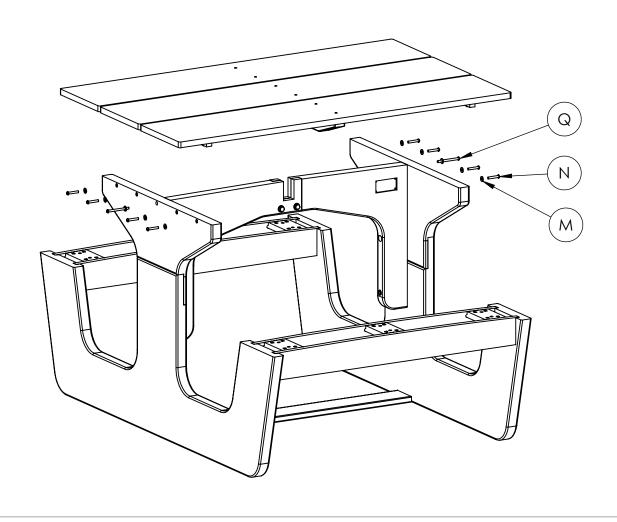
ATTACHING LOWER LEG BRACE

**STEP FIVE:** ASSEMBLE THE TOP AS ONE UNIT BEFORE ATTACHING IT TO THE TABLE. LAY SLATS (D) ON CLEAN, LEVEL SURFACE. ATTACH END CLEATS (I) AND CENTER SUPPORT (G)AS SHOWN USING (6) 1-1/4" BUTTON HEAD SCREWS (N) AND (6) FLAT WASHERS (M) PER SLAT. SNUG THE SCREWS DOWN LIGHTLY BUT DON'T TIGHTEN YET.

> ASSEMBLE TOP SUBASSEMBLY



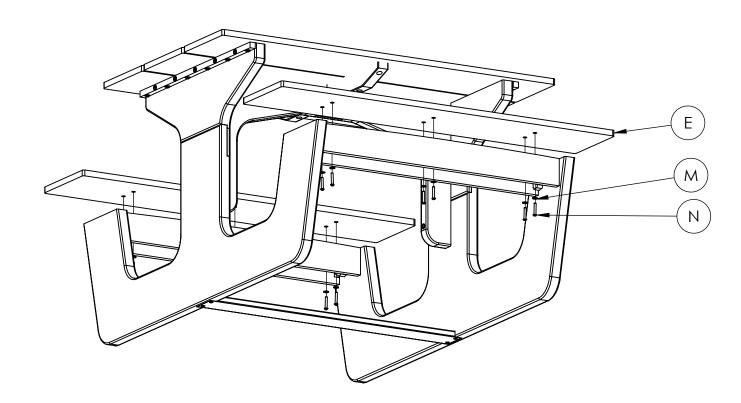
**STEP SIX:** PLACE TABLE TOP ASSEMBLY ONTO TABLE. CAREFULLY TAP INTO PACE WITH A RUBBER MALLET IF NECESSARY TO ALIGN HOLES. START EACH 1/4"-20 MACHINE SCREW (N) OR (P) A FEW THREADS BEFORE GOING BACK TO TIGHTEN ALL OF THEM. USE 1/4" FLAT WASHER (M) WITH EACH SCREW AS SHOWN.



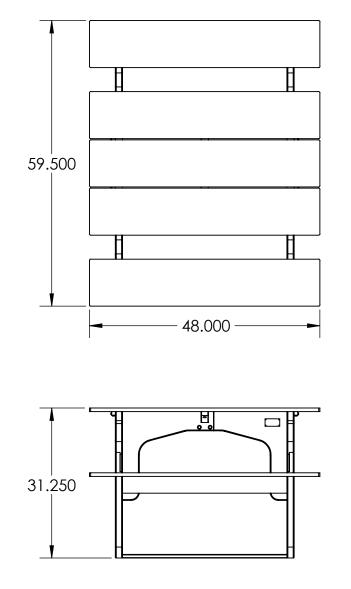
ATTACH TOP TO TABLE

**STEP SEVEN:** ATTACH THE (2) SEAT SLATS (D) USING (12) 1-1/4" SCREWS (N) AND (12) FLAT WASHERS (M). GO BACK AND CONFIRM ALL SCREWS ARE FULLY TIGHTENED. NO NOT USE POWER TOOLS.

CONGRATULATIONS. YOU HAVE ASSEMBLED YOUR PINNACLE 4 FT TABLE.

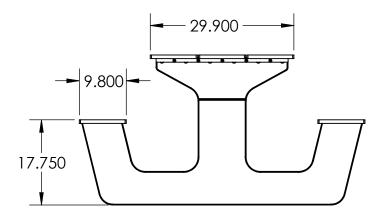


ATTACH SEATING SLATS



CONSTRUCTION MATERIALS: Marine Grade Polymer HARDWARE: Stainless Steel





ALL DIMENSIONS ARE SHOWN IN INCHES