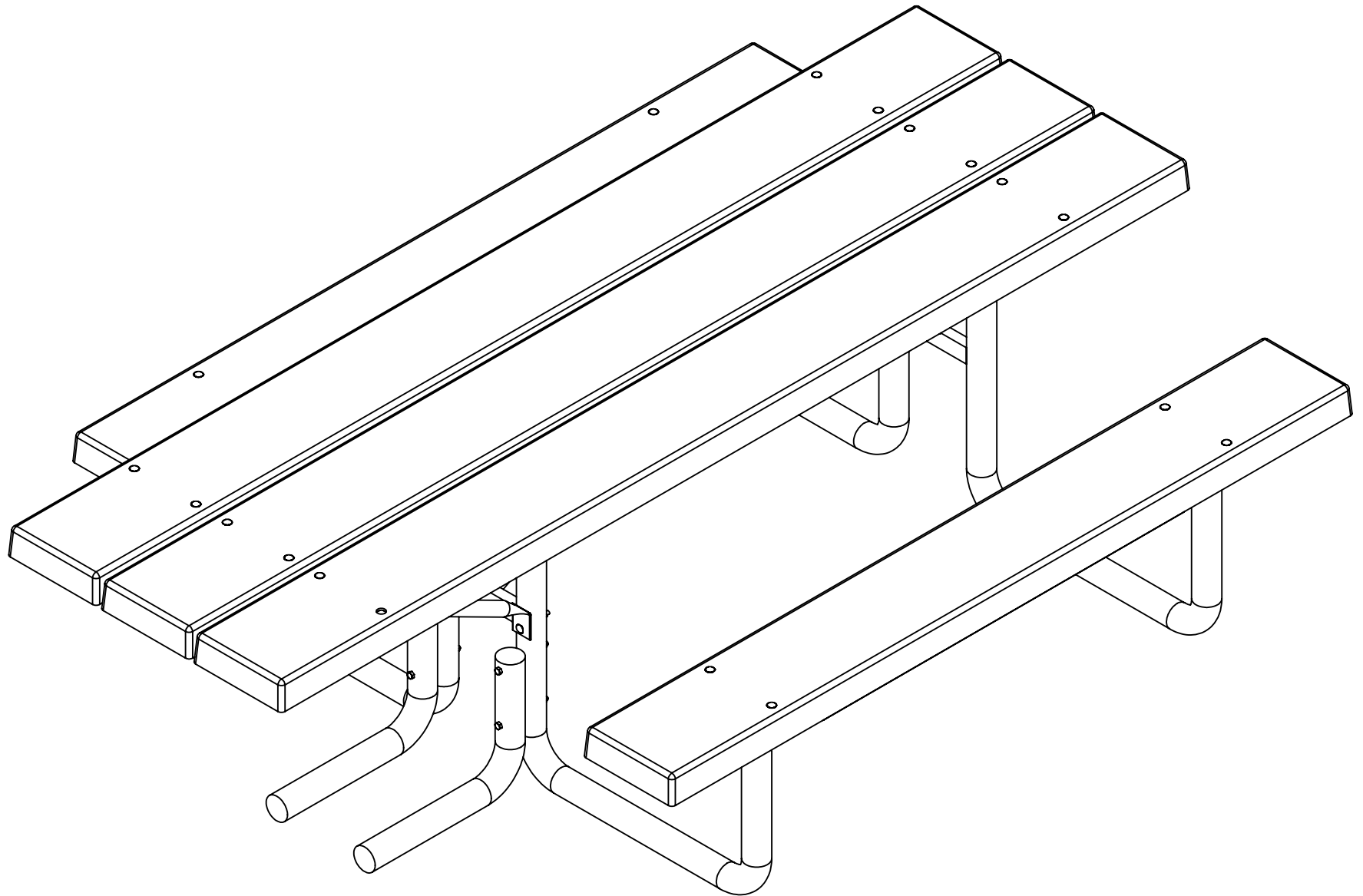
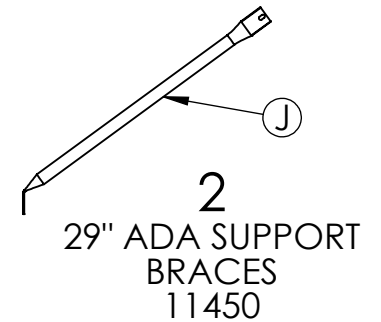
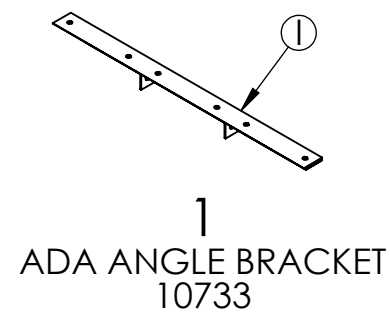
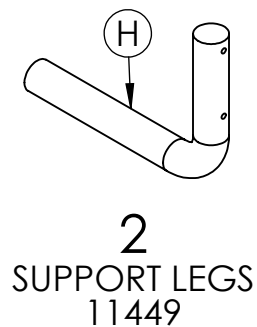
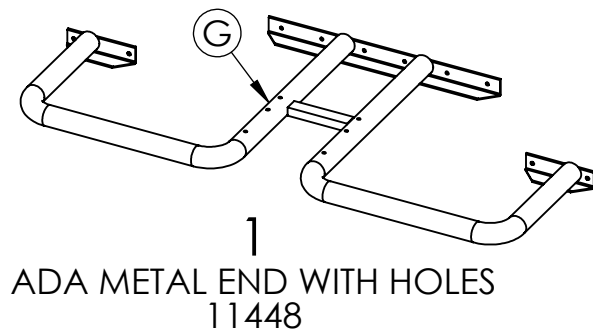
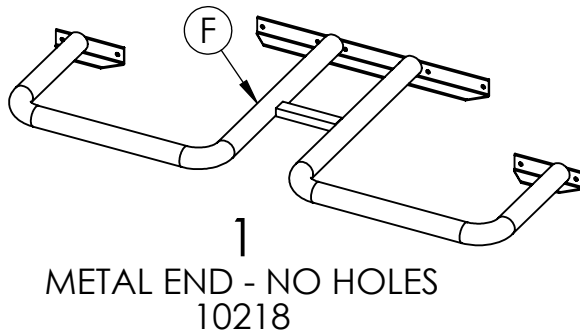
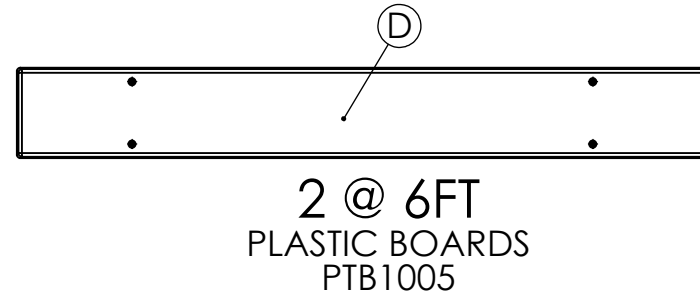
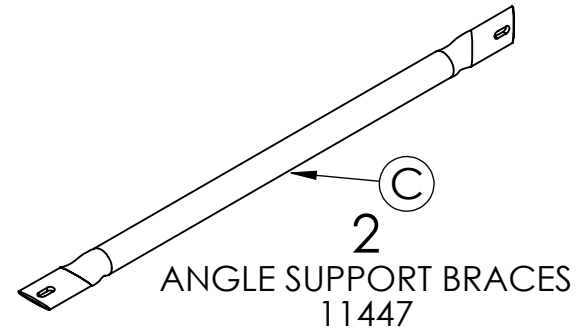
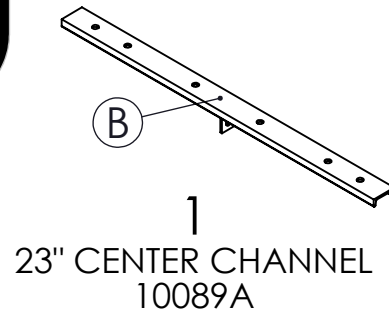
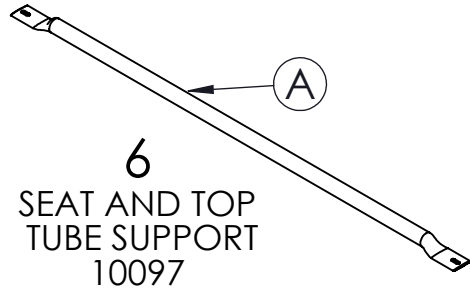


ADA Steel Walk-Thru Table Instructions

BM1207 REV #1
4/22/2019



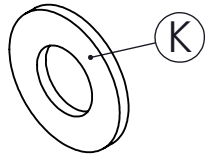
ADA Steel Walk-Thru Table Instructions



**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

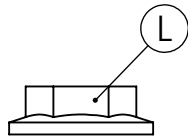
2/10

ADA Steel Walk-Thru Table Instructions



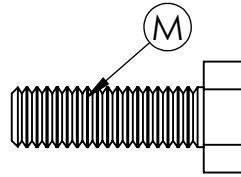
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EXTRA THICK WASHER



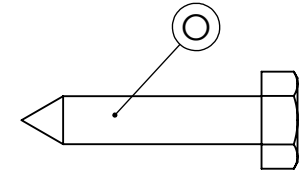
31

5/16" FLANGE NUT



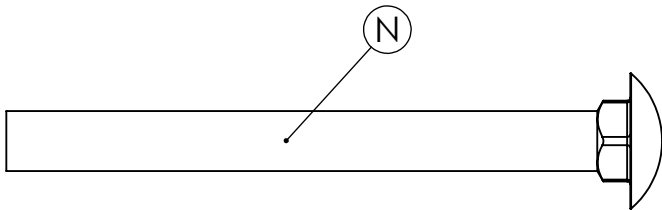
5

5/16-18 X 1" HEX BOLT



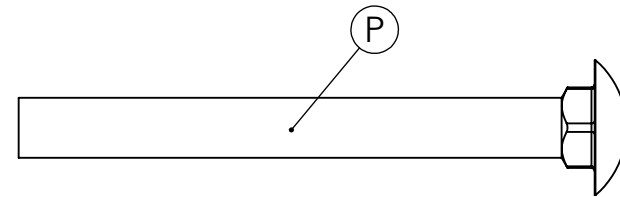
12

1/4 X 1-1/2" LAG SCREW



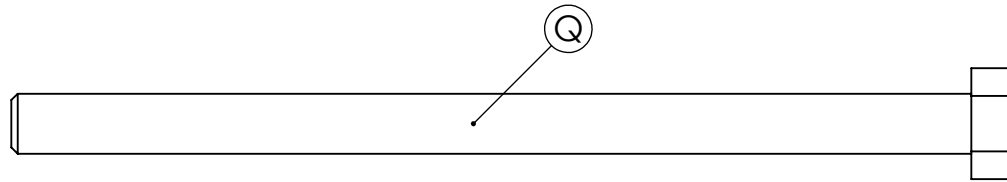
20

5/16-18 X 3-1/4" CARRIAGE BOLT



2

5/16-18 X 3" CARRIAGE BOLT



4

5/16-18 X 5" HEX BOLT

REQUIRED TOOLS (NOT INCLUDED)

1 - 1/2" WRENCH
1 - 1/2" SOCKET
1 - 7/16" SOCKET
1/8" DRILL BIT
POWER DRILL

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT
DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

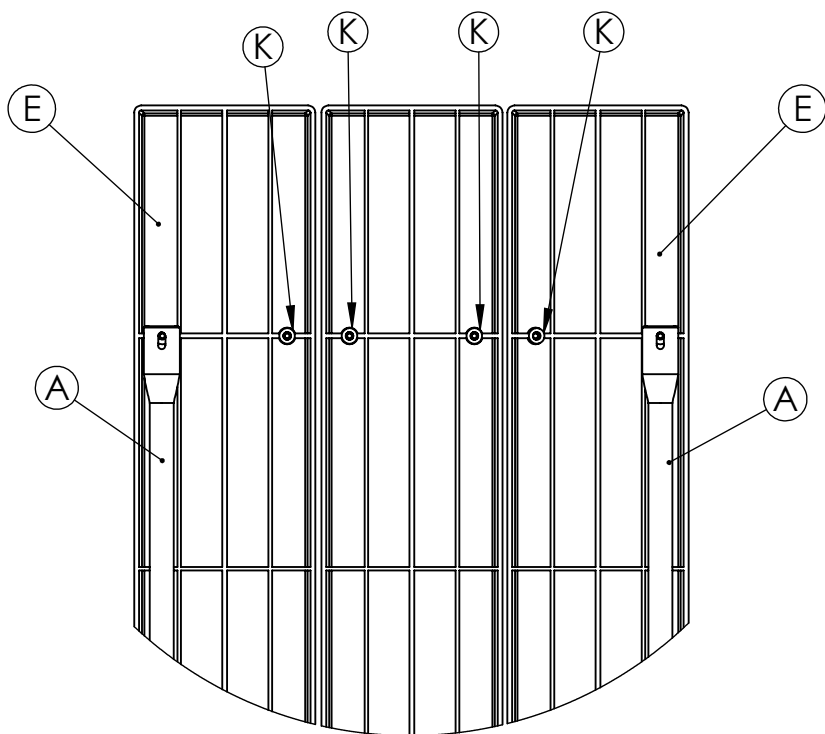
**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

3/10

ADA Steel Walk-Thru Table Instructions

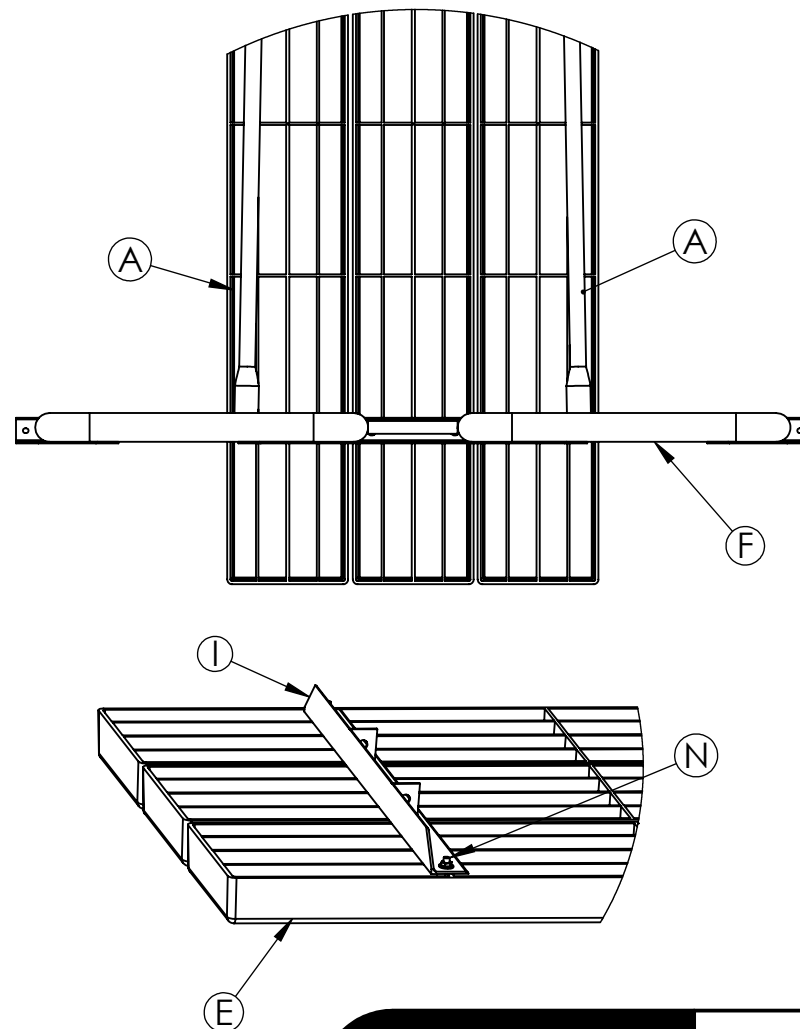
STEP #1 Tabletop Assembly

- Lay three 8ft boards (E) top side down on a flat clean surface
- Insert six 5/16" x 3-1/4" carriage bolts (N) thru the holes in the face of the boards on one end
- Insert 4 thick washers (K) on the 4 center bolts
- Add tubes (A) on to the outermost bolts with tubes laying flat against boards.



STEP #2 End and ADA Support Brace

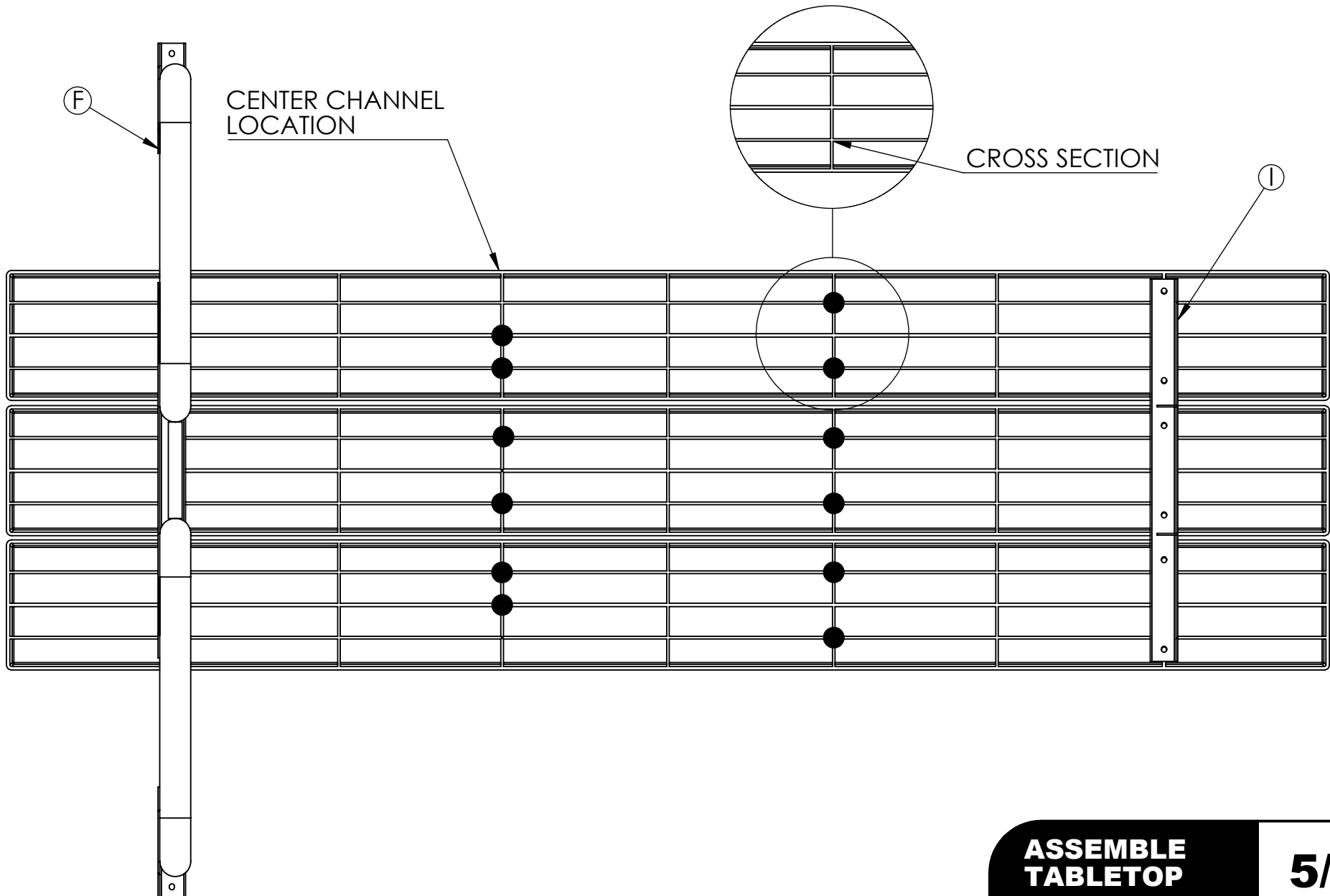
- Take the metal NO HOLES end (F), flip it upside down and onto the tabletop assembly of boards/thick washers/ top tube supports
- Loosely attach with 5/16" flange nuts (L)
- On the opposite end insert six 5/16" x 3-1/4" carriage bolts (N) into the holes from the face of the board
- Place the ADA angle bracket (I) over the bolts with tabs pointing towards the middle of the table and loosely tighten with 5/16" flange nuts (L)



ADA Steel Walk-Thru Table Instructions

Step #3A Pilot Hole Location

- Drill a 1/8" pilot hole 3/4" deep in the cross section of the boards as shown below by each black dot

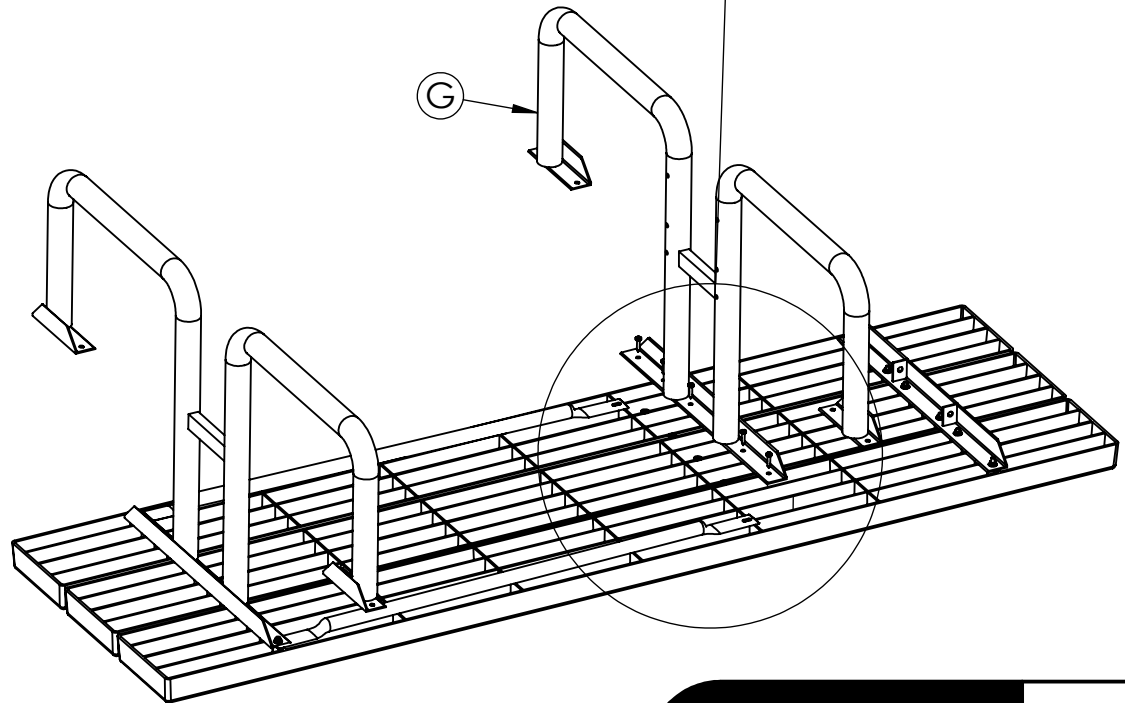
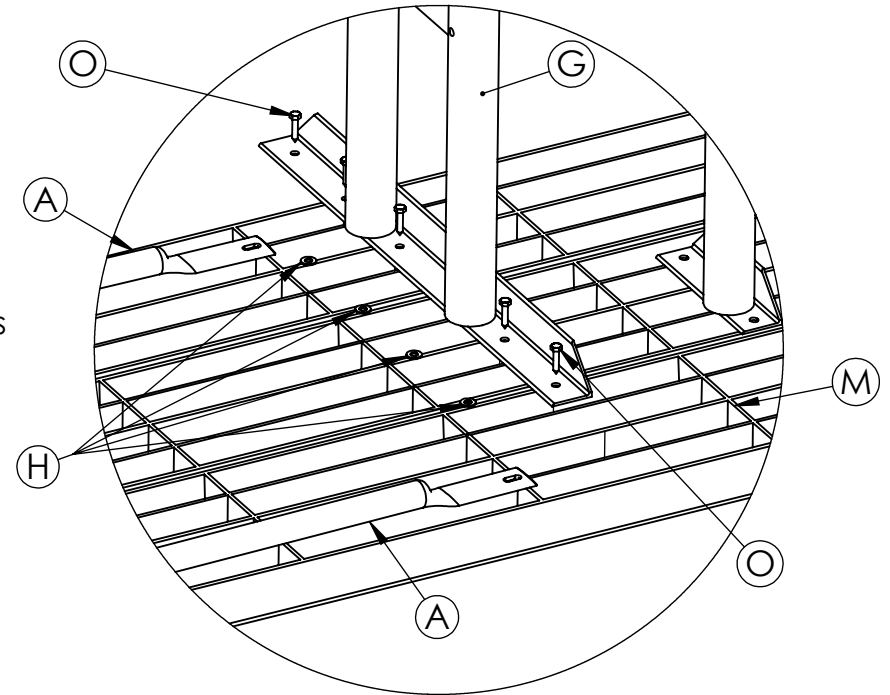
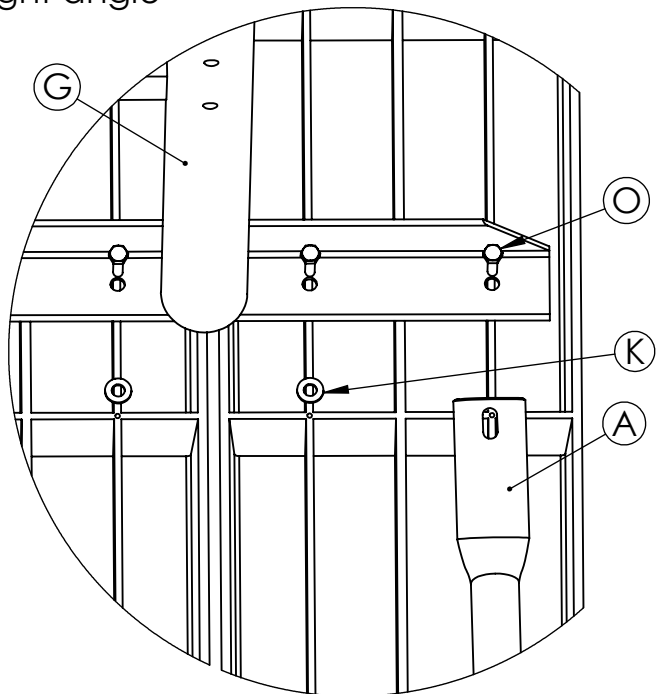


ADA Steel Walk-Thru Table Instructions

Step #3B ADA End Support Assembly

- Center the ADA metal end WITH HOLES (G) on the cross section that was drilled in Step 3A
- Place 4 thick washers (K) over the center pre-drilled pilot holes and align the top tube supports (A) on the outer holes (The tube supports (A) will be at a slight angle)
- Attach plastic end support/washers/tubes together with 1/4" x 1-1/2" lag screws (O)

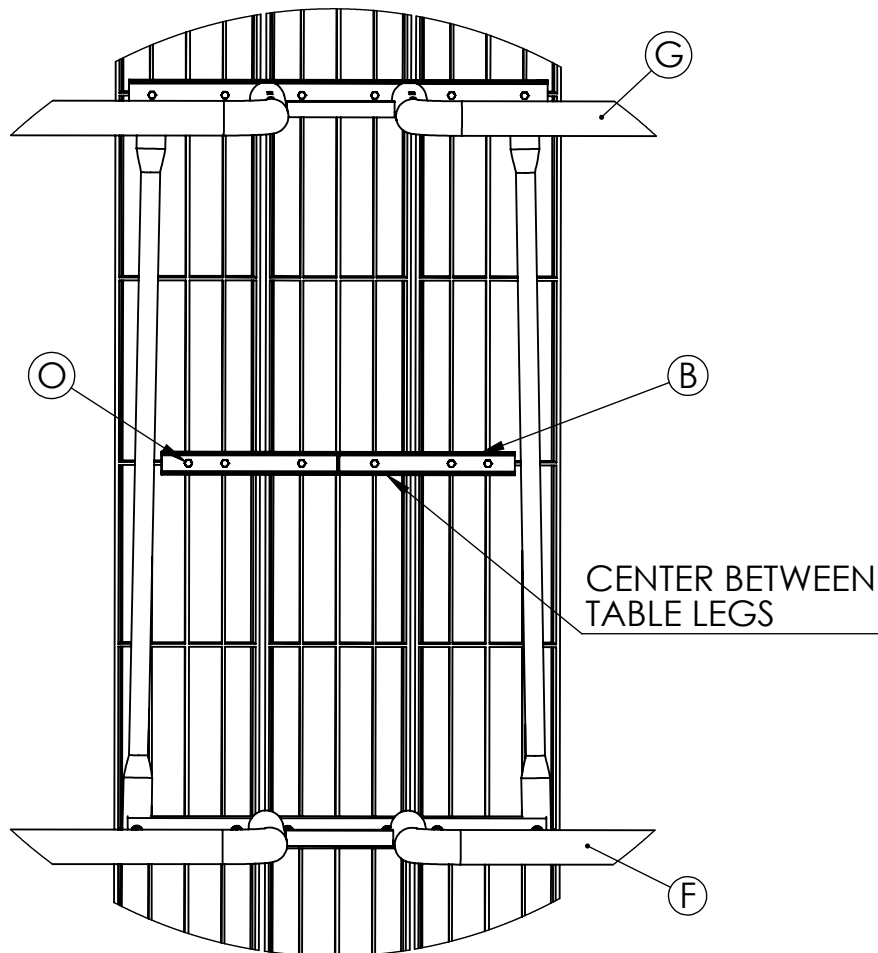
NOTE: The tube supports (A) will be at a slight angle



ADA Steel Walk-Thru Table Instructions

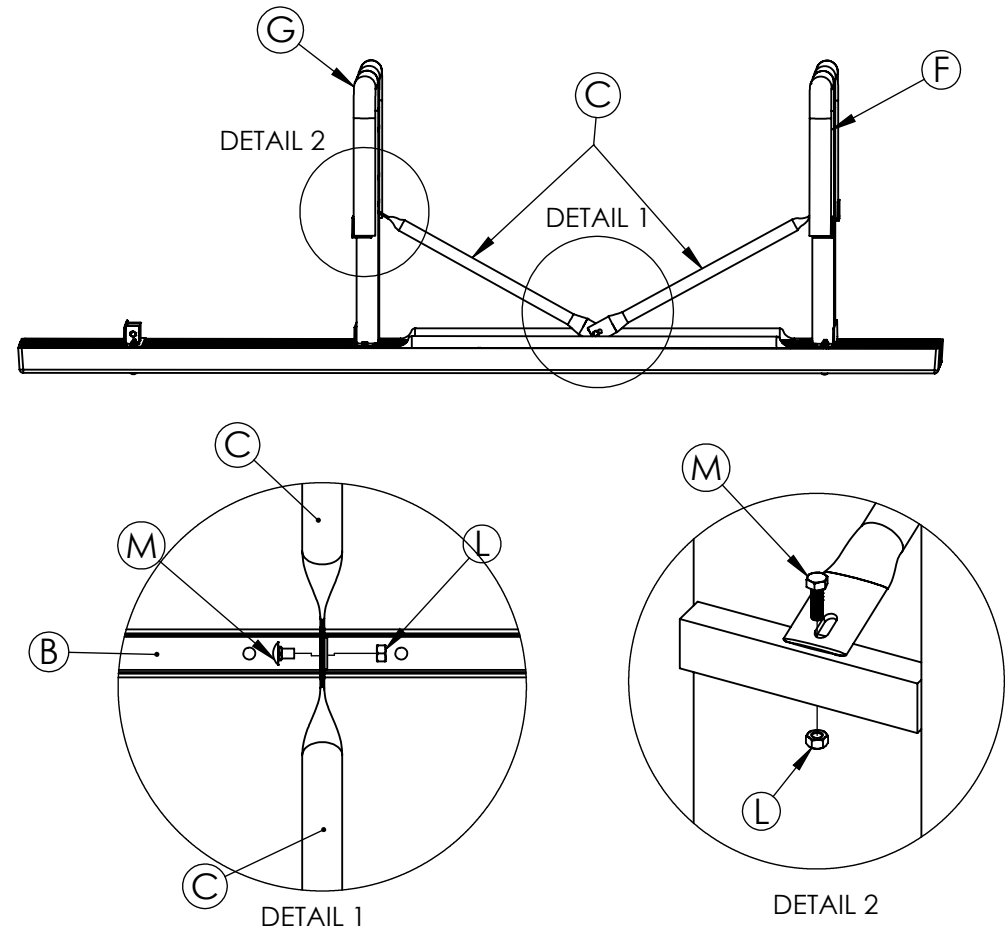
STEP #4 Attach Center Channel

- Lay the 23" center channel (B) in the middle of the tabletop assembly between the table legs
- Align the channel with the pilot holes drilled in Step 3A
- With six 1/4" x 1-1/4" lag screws (O) secure the 23" center channel to the boards



STEP #5 Angle Support Braces

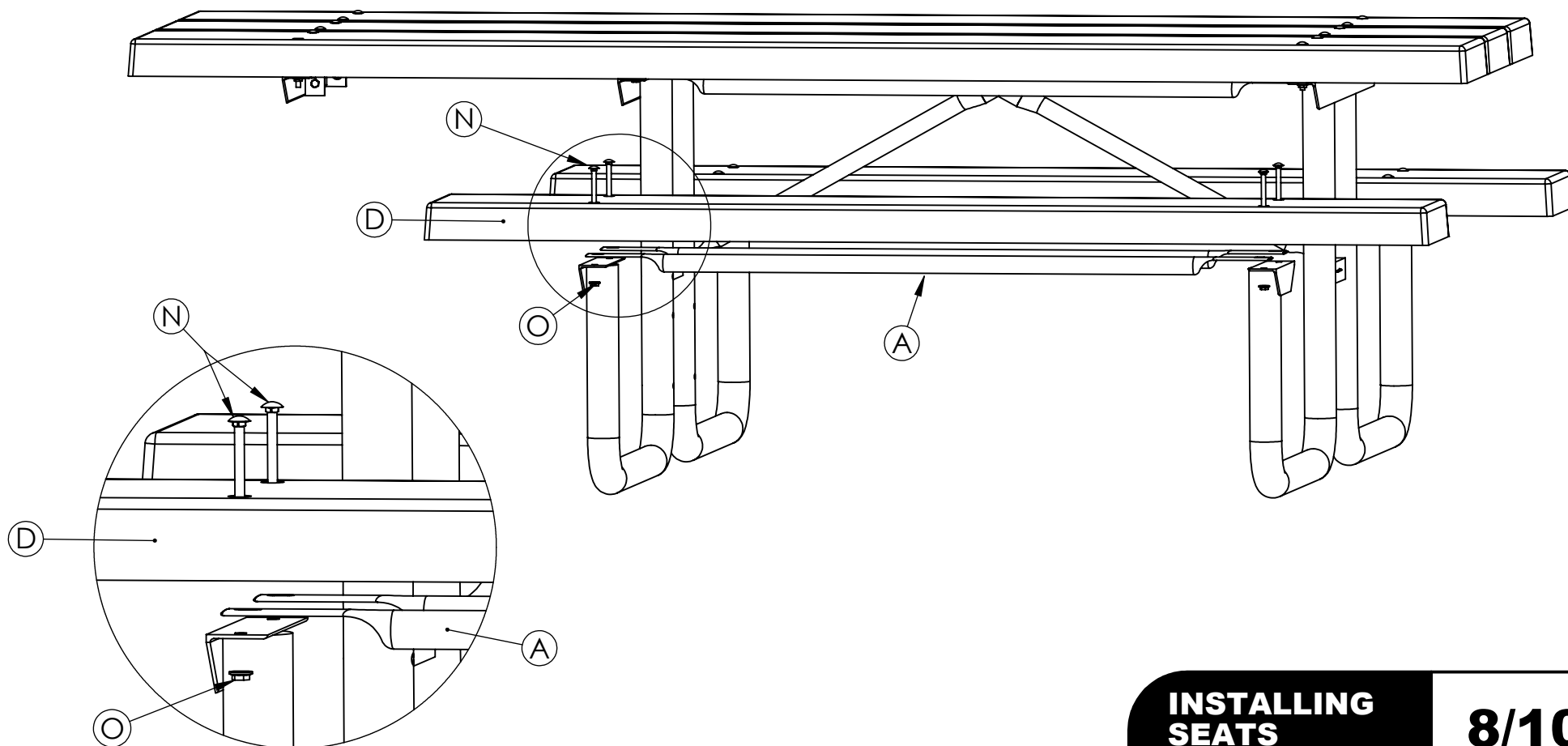
- Attach the angle support braces (C) to the center channel tab (B)
- Place a 5/16" x 1" hex bolt (M) through the two braces and channel tab and hand tighten with a 5/16" flange nut (L) See Detail 1
- Then attach the angle support braces to the metal ends (F & G) with a 5/16" x 1" hex bolt (M) and hand tighten with a 5/16" flange nut (L) See Detail 2



ADA Steel Walk-Thru Table Instructions

STEP #6 Seat Assembly

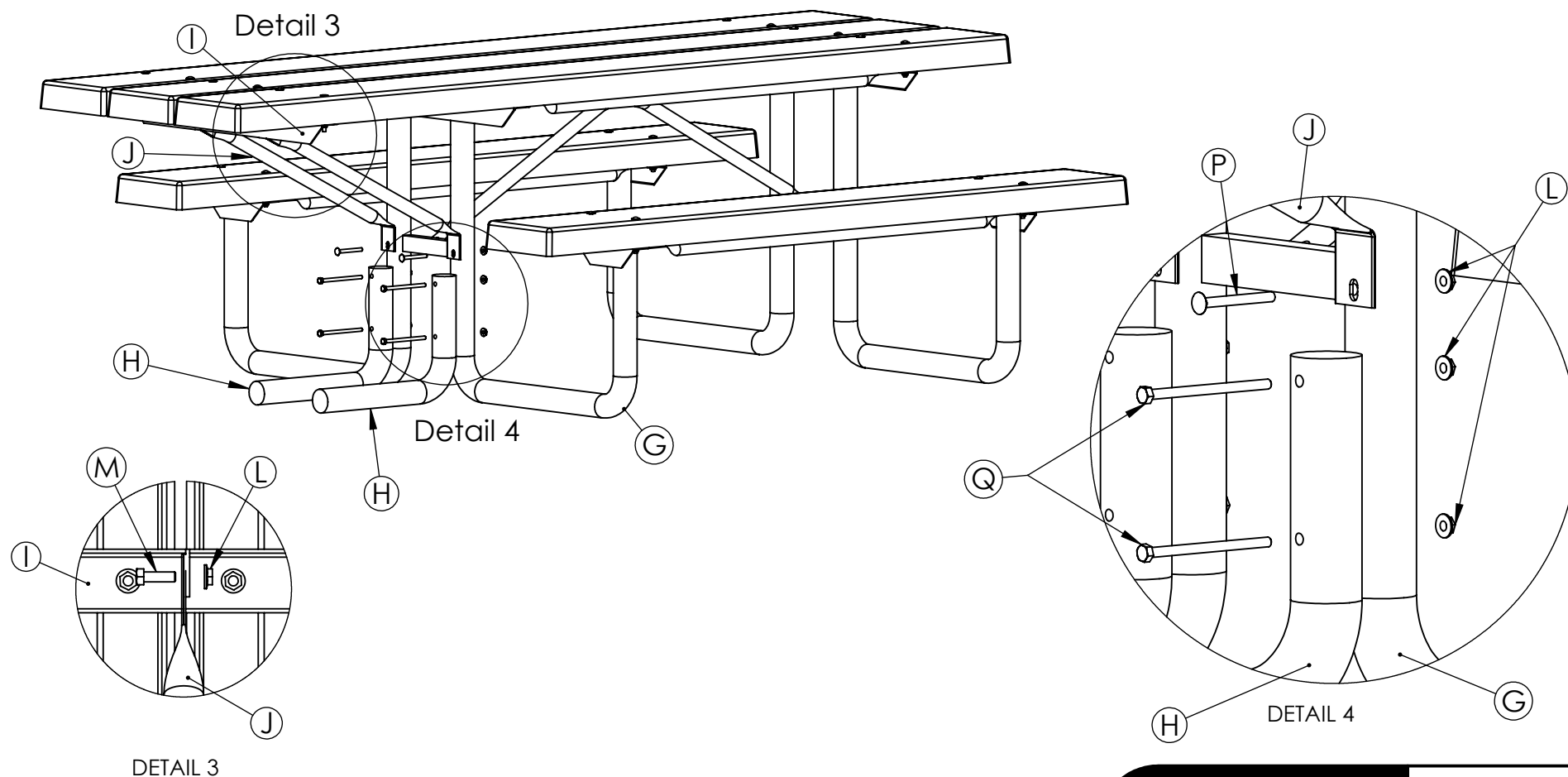
- With two people, carefully flip the table over with the boards, metal ends, center channel and angle support braces attached
- Place 2 seat tube supports (A) over the two angle brackets located on the metal ends
- Place a 6FT board (D) over the seat tube supports
- Align the holes of the board with the angle brackets, place a $\frac{5}{16}$ " x $3\text{-}1/4$ " carriage bolt (N) through the holes on the board, through the seat tube support, then through the angle bracket
- Secure with a $\frac{5}{16}$ " flange nut (L)
- Repeat this step on the opposite seat area



ADA Steel Walk-Thru Table Instructions

STEP #8 ADA support braces

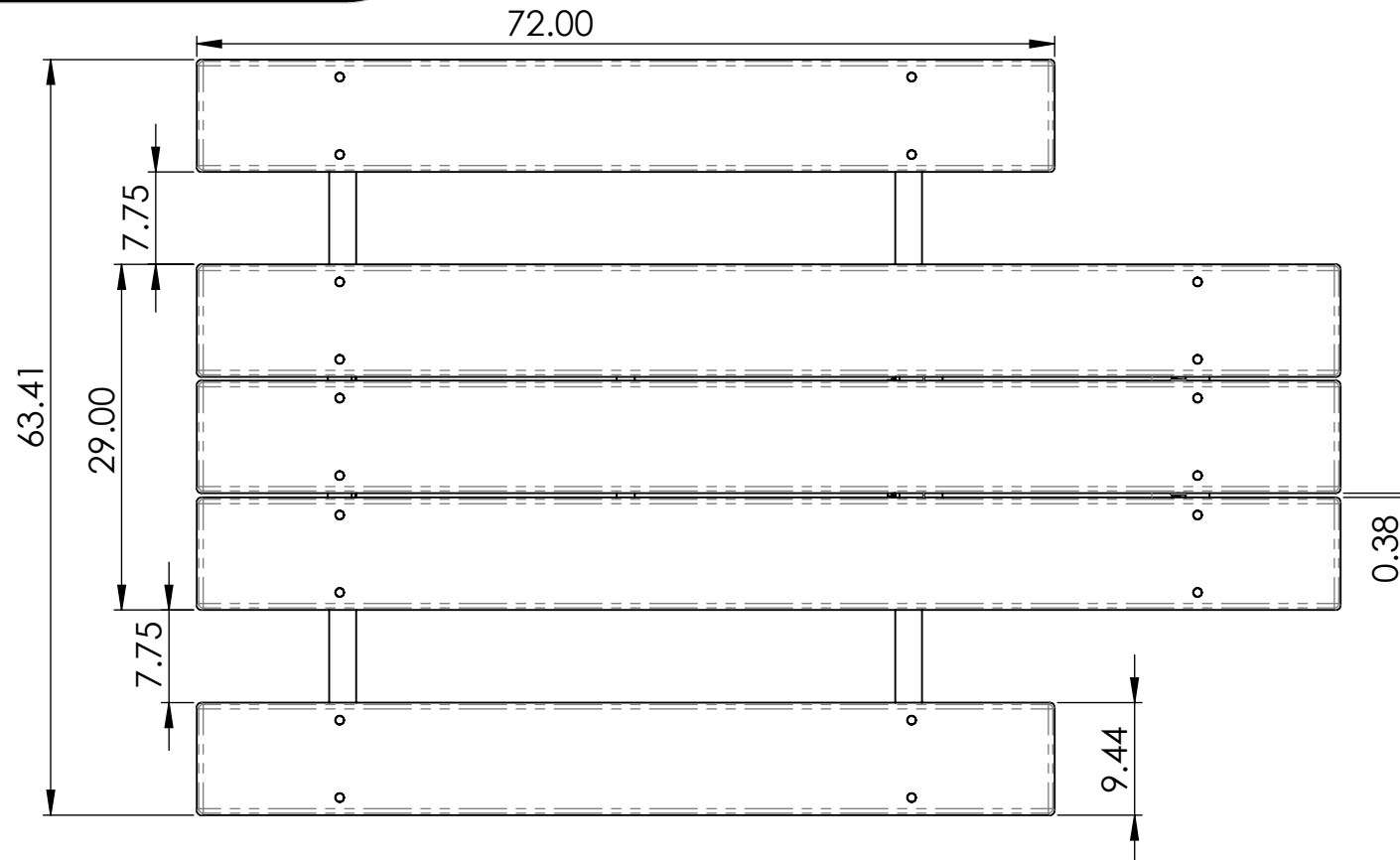
- At the ADA end, attach two 29" ADA support braces (J) to the the ADA angle bracket (I) with two 5/16" x 1" hex bolts (M) and 5/16" flange nuts (L) See Detail 3
- Attach the ADA support braces (J) to the highest hole location in the ADA metal end (G) with a 5/16" x 3" carriage bolt (P) through the ADA support brace through the ADA metal end and secure with a 5/16" flange nut (L) See Detail 4
- Attach Support Legs (H) to the ADA metal end (G) with a 5/16" x 5 hex bolt (Q) and secure with a 5/16" flange nut (L) See Detail 4
- Square the table and legs and tighten all hardware



ADA Steel Walk-Thru Table Specifications

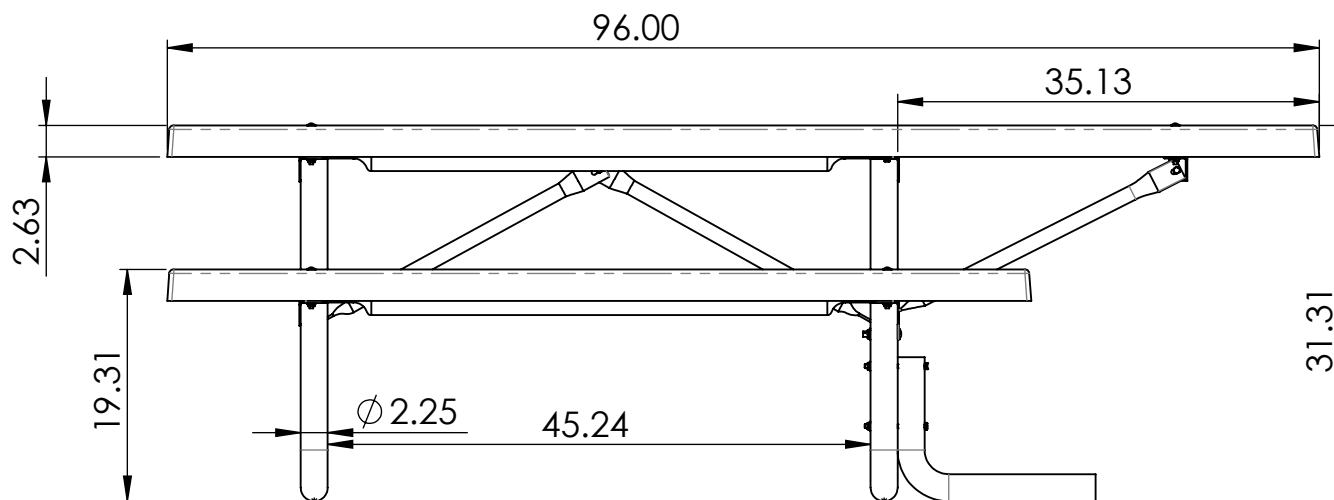
BM1207 REV #1
4/22/2019

TOP



ALL DIMENSIONS
ARE SHOWN IN
INCHES

SIDE



HARDWARE: ZINC PLATED
POWDER COATED METAL FRAME
PLASTIC SEATS / TOP